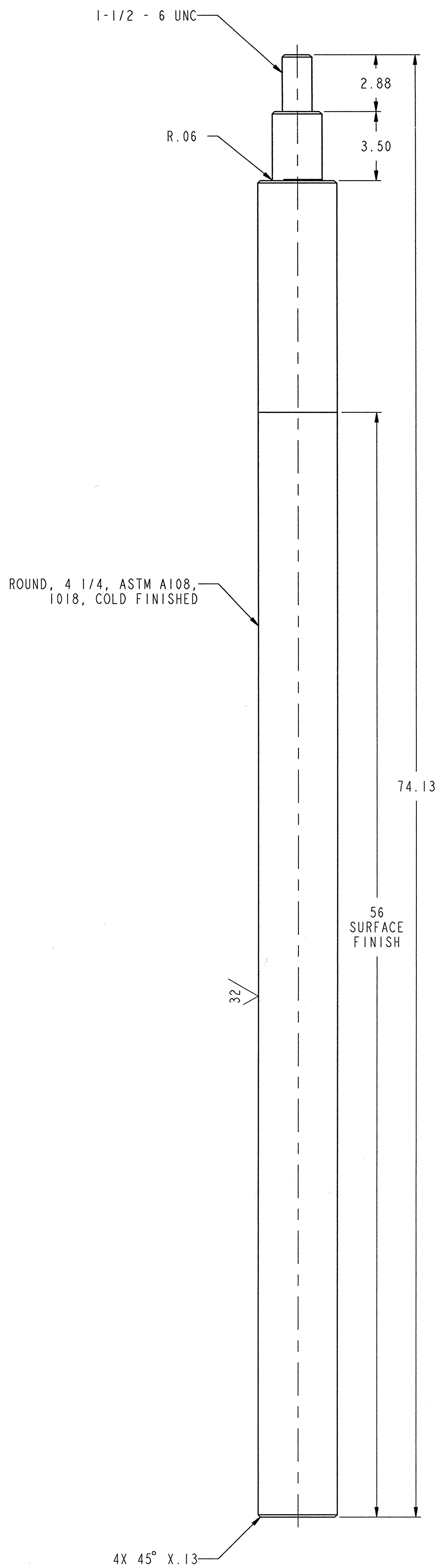
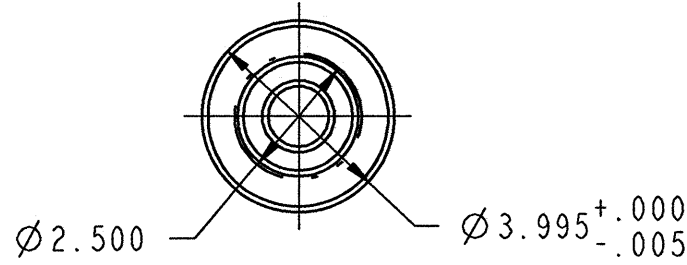


GENERAL NOTES:
1) DIMENSIONS AND SYMBOLS ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
2) SURFACE FINISH EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
4) BREAK ALL SHARP EDGES.
5) TOLERANCES:
DECIMALS: .X = ±.060
.XX = ±.030
.XXX = ±.010
FRACTIONS: ±1/16
ANGULAR: ±1°



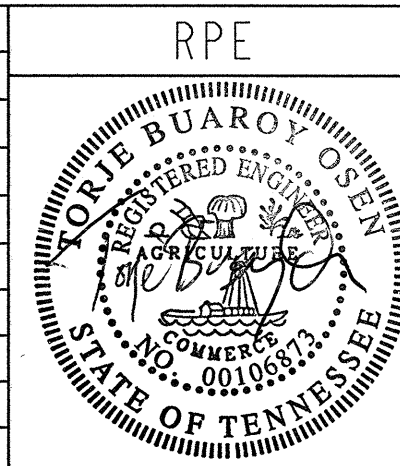
NOTES:
1. THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.

SCALE: 1/4

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDERS ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER
THIS DOCUMENT CONTROLLED BY CHANGE CONTROL SYSTEM
ENGINEERING PROCEDURE SNS-ENG-0001

REV	DATE	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REQ	DATE	UTB	DATE	RPE	RPE NO	DATE	ST	CV	EC	EE	EM	IE	M	PD	SE	AR
0		CERTIFIED FOR CONSTRUCTION - 10/26/01	NHL	TBO													106873	10/26/01									
REVISION OR ISSUE PURPOSE																		SQUAD CHECK									



DSN	10/26/01
DRW	10/26/01
CHK	10/26/01
DEPT	10/26/01
PE	10/26/01
PJ	10/26/01
REQ	10/26/01

108030700-J8E-8700-A203	
	Knight/Jacobs Joint Venture 701 Scarborough Road, MD 8253 Oak Ridge, TN 37830 865-241-9433 Fax 865-241-3400
	MERRICK Engineers & Architects
PROJECT NAME: SPALLATION NEUTRON SOURCE TARGET BUILDING CASK CART GUIDE ROD	
1 48 49 50 PLANT	BLOG FL SH OF TYPE CLASS
3 J X X 8	8700 I I G U
ST 52 53	WBS
NC NA IN	1.8.3.7 J3.61.32
REV 0	REV 0